



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3636-041
Job Sheet 201940



Part No: D3636-041

Job Qty: 12 pcs

Part Name: Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3636 REV.C IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	11/28/19	11/28/19	0.00	0.00	Purchasing - 1		DP
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12 pcs	11/28/19	11/28/19	0.00	0.00	Packaging 2 - 1 - B4B		NOV 13 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S231250



Part: D3636 - 041

Job No: 201940

Serial No/Batch: S231250

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/13/19

Plex 10/16/19 3:14 PM Dart.lajeunesse.marie

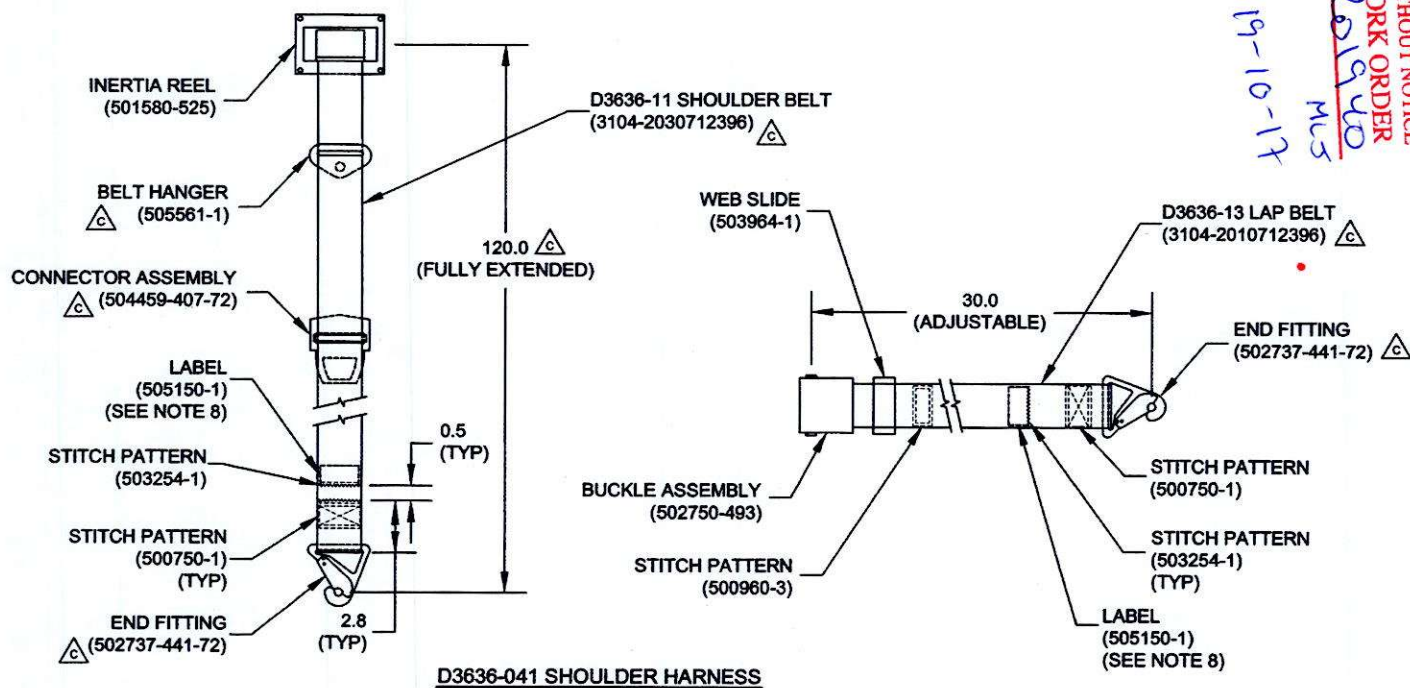
					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	12 pcs	11/28/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
					QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	12 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
						Plex 10/16/19 3:14 PM Dart.lajeunesse.marie

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	12 pcs	11/28/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 DEC 30 2019
				QC 21 - SA - 53	9-59
Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: P/N 3104-1-061-2396 Supplier: AMSAFE INC., Descriptions: PHOENIX, ARIZONA 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3636-041P	Shoulder Harness	12 pcs (1 ea)	100-Purchasing	5231249	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D3636-041P	12	0	0	
Part Specifications					
Specifications could not be found.					

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SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 201940
19-10-17
MCS



NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING 2" BLACK POLYESTER WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114 WITH MINIMUM STRENGTH OF 2500 LBS
- 2) PURCHASE INFO: P/N 3104-1-071-2396 (D3636-041)
AMSAFE INC., PHOENIX, ARIZONA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.7 lbs
- 8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-5200

C	PARTS UPDATED AS PER SUPPLIER INFORMATION (PAR13-255), LENGTH OF BELT EXTENDED BY 6 INCHES PER CUSTOMER REQUEST (CIR17-95)	SAD	19.04.02
B	NEW HARNESS P/N'S; REFERENCE TSO-C114	LE	07.10.18
A	NEW ISSUE; REPLACES G 10801	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC HILLSBORO, OR	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	SH	D3636	SHEET 1 OF 1
APPROVED	VS	TITLE	SCALE
DE APPR.		SHOULDER HARNESS	NTS
DATE	19.04.02	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044813



Supplier: AMS002-VU
Amsafe Inc.
1043 North 47th Avenue
Phoenix, AZ 85043 USA
Phone: 602 850 2850
Fax: 602-278-3479

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044813

PO Date: 10/18/19

Due Date: 11/13/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

OCT 18 2019

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	201940	D3636-041P				Shoulder Harness : As per Dwg D3636-041 Rev.C AMSAFE P/N: 3104- 1-071-2396	Firmed	-	11/13/19	12 pcs	0 pcs	12 pcs	\$436.57/pcs	\$5,238.84

X12

NOV 13 2019

CP

Grand Total: \$5,238.84

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/18/19 11:34 AM Dart.Lavoie.Chantal

AmSafe

1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER



CUSTOMER NO.	SALES ORDER NO.	BOL NO.	DATE PRINTED	PAGE NO.
10006113	S421118	000561953	11/07/19	1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada



Ship to ID: 10006113

CUSTOMER ORDER NO.	TERMS	FREIGHT	SHIP VIA	F.O.B.
POHBO44813	NET30	COLLECT	FedEx Intl Economy	ORIGIN

Sales Order Remarks: 1517-9324-0

SHIPMENT REFERENCE 000561953

Remarks:

QUALITY CLAUSES:
A004, A005, A012, A016, A017, A026, A040,
A041, A042, A043
DART HOLDS STC CERTIFICATE AN IS ALLOWED TO PURCHASE NON PMA PARTS

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	3104-1-071-2396 REST SYS ASSY W/IR	DRAWING: 3104 REV: H CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S421118-1	2019-11-12	12 Expire Ref.	12	0

DAS
81
9-89

RECEIVED
NOV 12 2019
DART AEROSPACE LTD.

AmSafe Authorized Signature: X

Printed Name:

Erika Luna

Erika Luna

Date: NOV 07 2019

COUNTRY OF ORIGIN USA

COPY

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: S421118 - 1 <i>Im</i>	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043				5. Work order/Contract/Invoice Number: S421118 - 1 PAGES ATTACHED <i>1</i>		
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	REST SYS ASSY W/IR	3104-1-071-2396	12	<i>N/A</i>	NEW	
12. Remarks: Drawing: 3104 Rev: H TSO: TSO-C114 DATE CODE: <u>A1019</u> 						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: <i>Jackeline Melchor</i>		13c. Approval/Authorization No.: ODA602112NM		14b. Authorized Signature		
13d. Name (typed or printed) JACKELINE MELCHOR		13e. Date (dd/mm/yyyy): <i>07/NOV/2019</i>		14c. Authorized/Certificate No.		
				14d. Names (typed or printed)		
				14e. Date (dd/mm/yyyy):		
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

FAA 8130-3
ENCLOSED

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: S421118 - 1 <i>zm</i>	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043			5. Work order/Contract/Invoice Number: S421118 - 1 PAGES ATTACHED <i>1</i>			
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	REST SYS ASSY W/IR	3104-1-071-2396	12	<i>N/A</i>	NEW	
12. Remarks: Drawing: 3104 Rev: H TSO: TSO-C114 DATE CODE: <i>A1019</i> 						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: <i>Jackeline Melchor</i>		13c. Approval/Authorization No.: ODA602112NM		14b. Authorized Signature		
13d. Name (typed or printed): JACKELINE MELCHOR		13e. Date (dd/mm/yyyy): <i>07/Nov/2019</i>		14c. Authorized/Certificate No.		
				14d. Names (typed or printed)		
				14e. Date (dd/mm/yyyy):		
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *(If applicable) Conforms to British CAA specifications.
- *(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE	SALES ORDER NO. S421118
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Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Rev.	Dated Code	Quantity
1	POHB044813	3104-1-071-2396	H	N/A	NONE	N/A	A1019	12

This document is the property of the customer and should remain with the articles listed above.
PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC
1043 NORTH 47th. AVENUE
PHOENIX, ARIZONA 85043 USA
PHONE: (602) 850-2850 FAX:(602) 850-2812


QUALITY ASSURANCE REPRESENTATIVE

11-6-2019
DATE

CUSTOMER